## Ace Green Recycling, Inc.

An IP-driven battery recycling technology company

May 2025







## Investment Highlights: Leading the green battery recycling revolution



#### **Proven Commercial Technology**

- Commercial recycler of lead and lithium batteries enabling a domestic supply chain and the retention of critical metals and materials
- 4.7 million lbs processed with superior recovery rates (up to 99% lead recovery rate)
- IP portfolio with 108 patent filings



#### Ace's Texas Flagship Facility

- Texas facility positioned to be first large-scale GREENLEAD® (Phase I) and LFP recycling (Phase II) facility in the U.S.
- Feedstock agreements covering over 2x Phase I capacity with long-term offtake and tolling agreements in place
- Strategically located near key customers and direct rail access/logistics infrastructure



#### Clear Path to Scalable Revenue

- \$24.1 million in FY 2024 with three established revenue streams
- Modular design enables rapid, capital-efficient scaling with up to 40% lower CapEx vs. traditional methods
- Lower minimum viable plant size, 5,000 MT vs 20,000+ MT
- Licensing & JV partnerships spurred recurring revenue streams through proprietary chemicals



#### **Compelling Environmental & Economic Advantages**

- Compliance with current EPA requirements; environmental credentials support stricter future regulatory requirements
- Zero Scope 1 carbon emissions, zero toxic waste for both lead and lithium recycling



#### **Supportive Political & Economic Tailwinds**

- National security, economic, and sustainable initiatives have globalized the refinement of feedstock and battery production away from traditional sources in Asia
- Aligns with U.S. focus on prioritizing domestic supply chain and manufacturing



#### **Experienced Management & Strong Partnerships**

- Leadership team with 100+ years combined industry experience
- Strong capabilities with 44+ technologists & industry professionals
- Global network of strategic partners including Glencore, Olympic Metals, ACME, STC & others





## Ace Green Recycling – Recycling lead and lithium (LFP) batteries

Company	<ul> <li>Green battery recycler recapturing critical materials from:         <ul> <li>Lead batteries</li> <li>Lithium batteries with focus on Lithium Ferro Phosphate (LFP)</li> </ul> </li> <li>Utilize a modular, fully-electrified technology with zero Scope 1 carbon emissions, zero toxic water and solid waste</li> </ul>
Business Model	<ul> <li>Operate solely-owned recycling facilities (U.S. and large markets)</li> <li>Joint ventures (JV) and licensing (small to mid-size markets)</li> <li>Supply chain and service contracts:         <ul> <li>Proprietary chemical mix through long-term contracts</li> <li>Trade, source, and supply battery feedstock, black mass, and battery materials</li> </ul> </li> </ul>
Our Facilities	<ul> <li>Texas lead and LFP facility (solely owned, in permitting)</li> <li>India LFP facility (solely-owned, operating pilot facility)</li> <li>Taiwan lead facility (licensing, commercially operating)</li> <li>Armenia and Georgia lead and lithium facilities (licensing, in development )</li> </ul>
Headquarters	Houston, Texas (Delaware Incorporated)
Key Partners	<ul> <li>Investors: Circulate Capital, CDFO (Trafigura founder's family office), MIH Capital Management, Prospect Innovation, Francis Family Office, Prismecs, New Dawn Holdings and others</li> <li>Key Commercial Relationships: Glencore, ACME, STC, Volvo, Gold Star, OM Commodities, SPIRO, Mel Metal, GSI Environmental, NREL, Worley and others</li> <li>Offtake: Glencore (15-year global contract)</li> </ul>



**GreenLead**<sup>™</sup>



**Lithium Carbonate** 



Graphite



## Ace has a team of over 44 technologists and recycling & mining business experts



**Nishchay Chadha** 



CEO

- 19 years in recycling, global trading, mining, supply chain
- Asia Pacific & Middle East head for lead/zinc & India/MENA for scrap metals at Trafigura
- Senior global positions in Vedanta & 2 startups
- Bachelor of Technology in Mining Engineering from IIT (ISM) Dhanbad and MBA in Finance, Strategy & Leadership from ISB, Hyderabad



**Teodoro Alban** 



- 26 years in finance & treasury, M&A and business development
- CFO position at Acclaim Energy and Rotary Drilling Tools, Inc
- Bachelor of Science in Mechanical
   Engineering from Brown University & Master
   of Finance from London Business SchoolDe



Vipin Tyagi

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- 12 years in battery materials cleantech recycling
- PhD in Mechanical Engineering from Texas A&M
   University and Bachelor of Technology in
   Mechanical Engineering from IIT Bombay
- Co-authored several peer reviewed journal and conference publications
- Ex Merrill Lynch Trader, USA



**Siddharth Roy** 



**Business Director** 

- 15 years in base & precious metals, recycling, international trading, and logistics
- Hindustan zinc manager APAC
- Startups global head of lead & zinc



**Farid Ahmed** 



*VP* – Business Development

- 30+ years in the metals sector with deep ties to industry players across the globe
- Recognized as a global thought leader in commercial intelligence for battery materials, energy, metals, and mining



**Aaron Wee** 

VP Strategy & Investments

- 10+ years in investments, M&A, and consulting
- Extensive VC experience in digital technology, web infrastructure, and blockchain



Eric de Compiegne

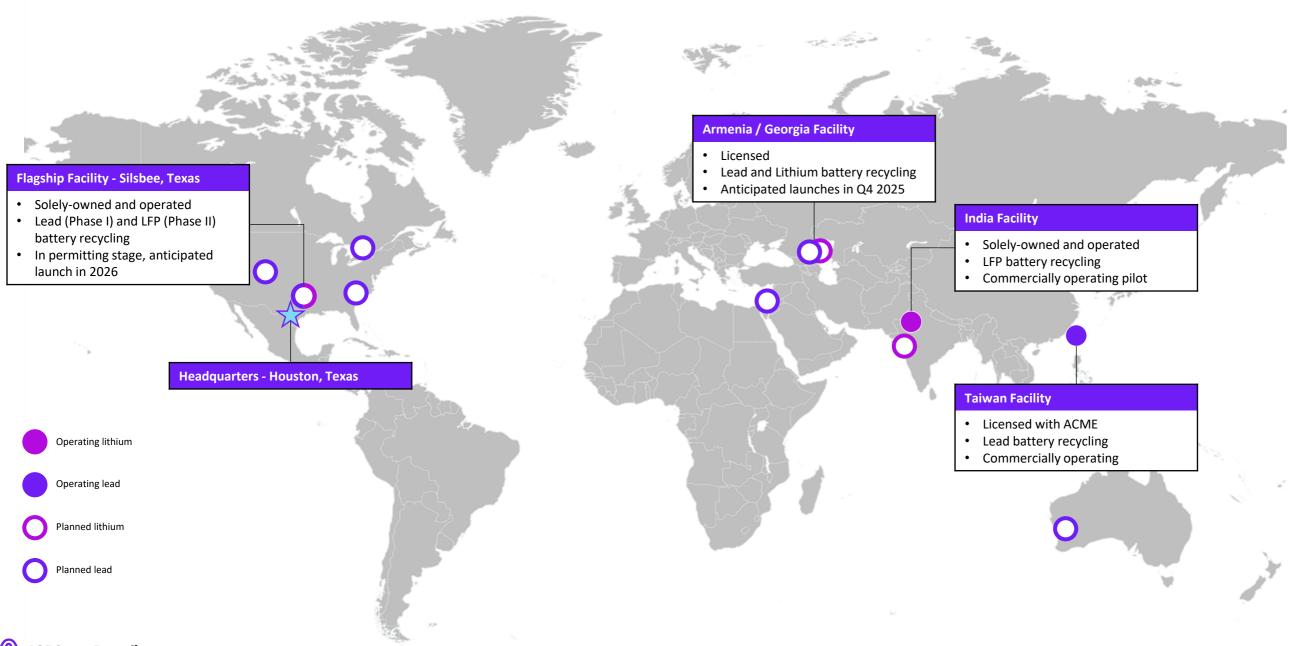
SVP – European Operations

- 20+ years experience in maritime logistics, offshore renewable energy, and decarbonization
- Managed large-scale industrial and infrastructure projects across Europe, the Americas, and Asia
- **Director of Operations at EnergielP**, a energy management platform for smart buildings (since acquired by ACOME)



## With minimal capital deployment, Ace expects to have a global footprint by 2026

Ace is aiming for strong growth and displays a clear path to profitability through its hybrid deployment strategy



## Ace is developing and building out its flagship U.S. recycling facility in Silsbee, Texas



Model	Solely-Owned & Operated		
Phase	1A	18	2
Battery Feedstock	Lead	Lead	Lithium – LFP
Stage	New	Modular Expansion	New
Anticipated Launch	H1 2026	2027	2027
Initial Volume (equivalent Scrap Batteries in MT/year)	30,000	100,000	5,000
Feedstock	OM COMMODITIES	* GSM Gold Star Metals	GLENCORE

#### Why Texas?

- Issued EPA ID to handle batteries in Texas
- Leased location with suitable zoning, industrial power supply, and workforce availability
- Strategically located near feedstock providers, key U.S. manufacturers and end customers, and well-established freight systems (port, rail, trucking)
- Proximity to Ace HQ

#### **Anticipated Outcomes**

- Full control over plant capacities and products to showcase and build future partnerships
- First commercial GREENLEAD® recycling facility in the U.S.
- First commercial LFP battery recycling facility outside China
- Support Ace achieve profitability in 2026

#### **Two Phase Strategy**

- Phase I LAB: Capitalize on existing shortage of LAB recycling, higher relative battery recycling margins, and continued tightening of regulatory standards on smelters
- Phase II LIB: Secure advance permits for electronics recycling and future recycling for EV, data centers, and energy storage

## The ACE Flagship Battery Recycling Facility



ACE Texas Phase I projected annual run rate

18,450 metric tons (~\$40M Revenue)<sup>1</sup>

(equivalent to 1.32% of domestic consumption)<sup>2</sup>

Existing partnerships are sufficient to cover over **2x of Phase I requirements** 





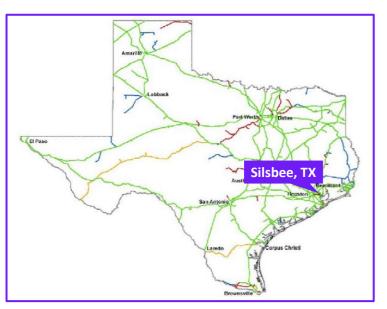
Existing offtake agreement can cover over **3.3x of Phase I capacity** 

**GLENCORE** 

Phase I machinery CAPEX: \$~23 million | Steady state EBITDA: \$~ 8.5 million<sup>1</sup>

Phase II machinery CAPEX: \$~50 million | Steady state EBITDA: \$~25 million

(incremental)<sup>1</sup>



#### Strategically located

Scalable industrial facility

Direct rail access for feedstock and offtake delivery

Permitting support provided by:



#### **Direct rail access to ACE facility**

- Silsbee is a major rail junction between the ports of Houston and Beaumont
- Accessible to major U.S. rail, trucking, and water transport networks
- Close proximity to feedstock collection points

#### 2025 Development Launch

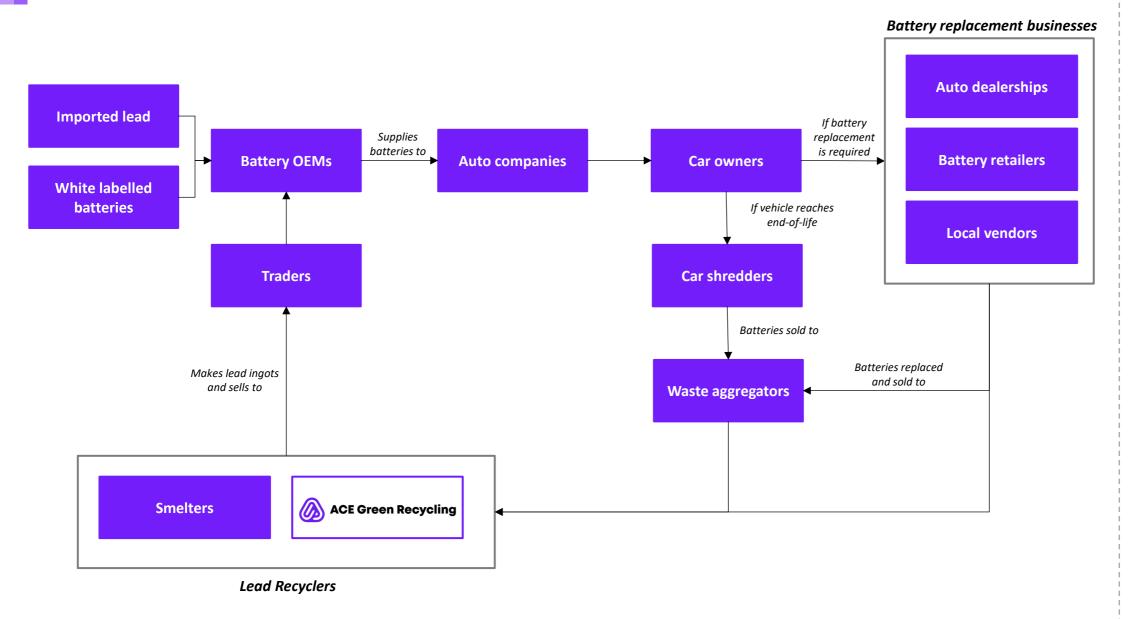
Location secured in Q2

Permitting underway as of Q2 (completed by YE)

Anticipated delivery of recycling equipment in Q4

2026 Anticipated Phase I Commercial Launch

## Circular supply chain of batteries in the United States



Lead consumption 2024<sup>1</sup>

1,800,000 metric tons

Lead battery market size 2024<sup>2</sup>

\$11.7 – 13.6 billion

Lead battery scrap exports 2023<sup>3</sup>

\$436 million

Raw lead imports 2023<sup>4</sup>

\$1.3 billion

Lead battery imports 2023<sup>5</sup>

\$3.1 billion

## Significant blue-chip validation from leading metals, battery, and resources firms

#### **Feedstock**





- Multi-year LAB feedstock agreements with OM Commodities and Gold Star Metals
- Collectively cover over 2x the anticipated Phase I capacity of ACE's Silsbee, TX facility







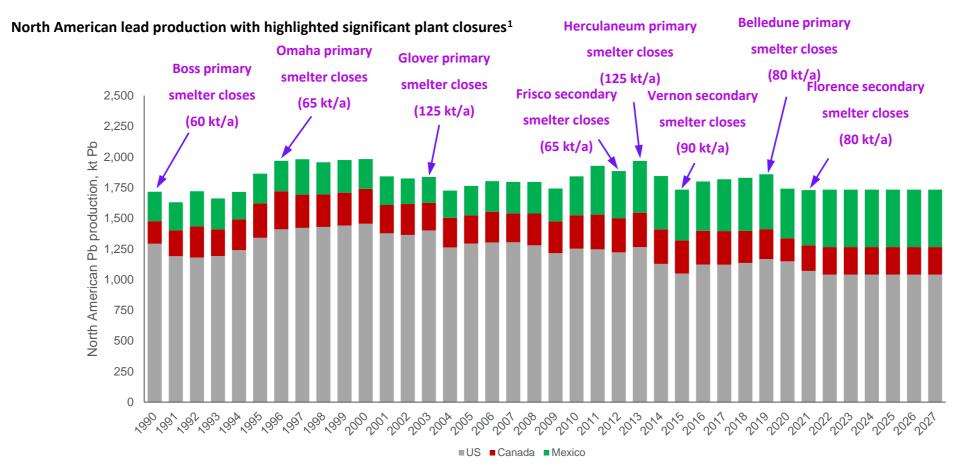
#### **GLENCORE**

- ACE and Glencore entered into a 15-year offtake agreement for LIB & LAB materials
- Will take effect upon commencement and completion of agreed owned & operated facility (lead and/or lithium)
- Ongoing discussions for tech deployment at Glencore's facilities



## Incumbent players have faced multiple plant closures

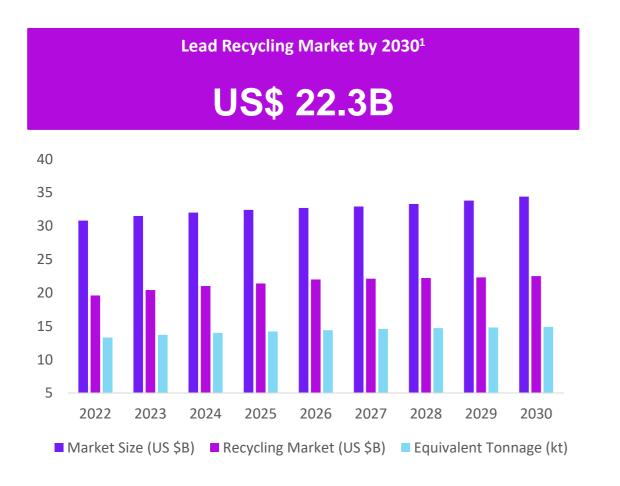
Environmental pressures and industrial accidents are creating a difficult operating environment for traditional smelters



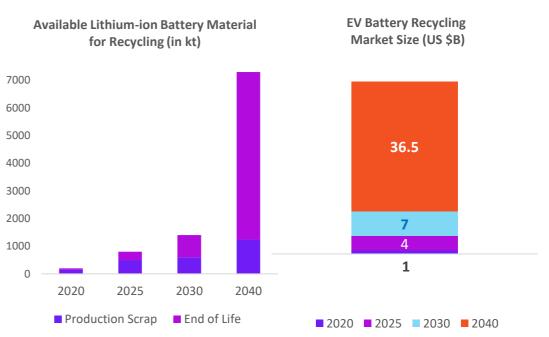
- All North American smelter closures have been a consequence of environmental pressure, except for the Canadian Belledune primary from asset rationalisation and the Florence secondary plant due to operational difficulties.
- As a consequence of these closures, US production has fallen 20% during this period, while consumption has grown by 17%.
- The fallout is a US market moving from nearly balanced in 1990 to now running a ½ million tonne annual deficit.



# Battery materials across the chemistry spectrum will be required to ensure an electrified future in many diverse applications and markets







Battery chemistries differ by application – for energy storage, mobility or personal devices - and in markets – where cheaper lead batteries (LAB) and (Lithium Ferro Phosphate) LFP batteries may be preferred over more expensive (Nickel Manganese Cobalt) NMC ones

## Mining alone is insufficient, pollutive, energy inefficient and expensive

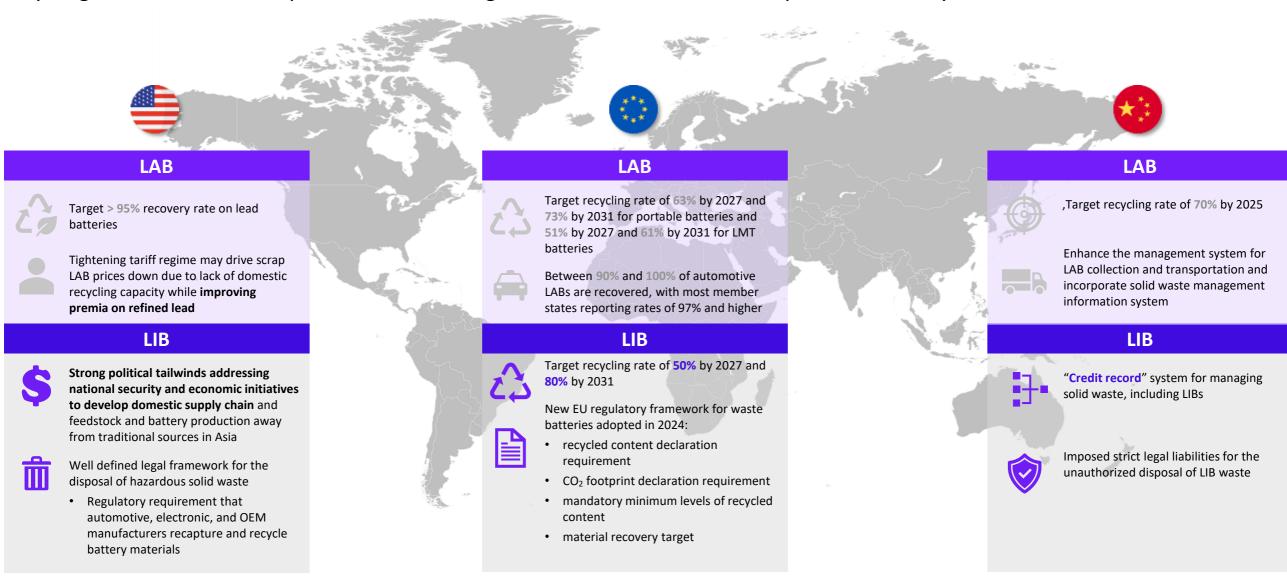




China is far ahead in the mining race, threatening to leave the U.S., Europe and India behind

# Regulatory tailwinds are driving multi billion-dollar investments into urban mining, a.k.a. recycling

We believe that the prioritization of a domestic supply chain will continue to catalyze the implementation of battery material recycling in the U.S. and Europe and ensure strong future demand for materials processed locally



## Traditional vs Ace: the differences are CLEAR

**Typical Recycling Smelters** 





#### **Ace Green Facility**







## Ace Green Recycling – Lead battery recycling USPs



## "GREENLEAD®" Recovery

- Fully electrified process
   with zero Scope 1 carbon
   emissions
- Recovers 99% of batterygrade lead
- Safer operator conditions allow for continuous production



No Smelting or Slag Dumping – Ease of Permitting

- Replaces legacy smelting, which faces significant regulatory pressure
- Developed market
   customers facing shutdowns
   of existing polluting facilities







#### **Dependence on Ace**

- Low-cost modules allow customers to set up commercial pilot for less than US \$0.5M and seamlessly transition from existing operations
- Proprietary chemicals lock customers in with Ace for long-term deals for licensing & JV business models, providing a recurring source of revenues



## Ace Green Recycling – Lithium battery recycling USPs



### "LithiumFirst™" Recovery

- Proprietary process built inhouse by Ace
- >98% purity lithium carbonate
- Fully electrified process with relatively low energy requirements
- High IP defensibility independent of legacy technologies



### Modularity

- Significant reduction in initial CapEx (~40% savings)
- Lower minimum viable facility size (5,000 MT/year)
- Enables phased growth to meet growing market needs



#### No Water Dumping – Ease of Permitting

- Closed loop water cycle and zero Scope 1 carbon emissions, allow for easier permitting
- Ace already working with regulatory agencies to establish recycling standards



#### **Battery Agnostic**

- Proven ability to recycle all commercially-available lithium batteries (NMC, LFP, etc.)
- Not dependent on OEM waste for feedstock or customer base



# Ace technology has proven its credentials commercially by processing 4.7 million lbs of LFP, NMC and lead batteries with zero toxic waste dumping or smelting

#### **Lithium Highlights**



Successfully processed over **700,000 lbs of LFP & NMC scrap** 



Overall recoveries of > 90%; NMC salt recoveries of > 99%; lithium recoveries of > 70%



**Graphite recoveries of > 90%** 



Products accepted by U.S., European, and Asian players

#### **Lead Highlights**



Successfully processed over 4 million lbs from Luminous (Schneider Electric) and at ACME



Produced 99.98+% purity battery-grade lead



Purities exceed London Metals Exchange standards



In process of setting up facilities in **USA** (Ace owned) and **Armenia** (tech license)

Both Ace's lithium and lead battery recycling tech has 3<sup>rd</sup>-party validation from

## **ARTHUR** LITTLE









## Leveraging over a decade of experience and tech development for future growth

Revenue Source	Description	FY 2024	5-Year Target <sup>2</sup>
Solely-Owned & Operated Facilities	<ul> <li>Capture full economics and recognize full margin, powered by Ace's recycling technology</li> <li>Establish Texas facility as flagship for Ace lead (Phase I) and LFP lithium (Phase II) battery recycling</li> <li>New source of Ace revenue growth in and beyond FY 2026</li> </ul>	3.7%	30%
JV Ownership and Licensing Fees	<ul> <li>Enter new geographies with limited investment and operational footprint</li> <li>Establish key strategic relationships (upstream and downstream)</li> <li>Served as low-cost R&amp;D programs to optimize technical processes and infrastructure requirements</li> <li>Proved modular system at commercial scale</li> </ul>	1.4%	40%
Supply Chain	<ul> <li>Trade, source, and supply lead and lithium feedstock to affiliate and 3rd-party facilities         <ul> <li>Battery collection, battery tolling, black mass tolling, unrefined lead and black mass sales</li> </ul> </li> <li>Establish key strategic relationships (upstream)</li> <li>Supply proprietary chemical mix critical to Ace's green recycling technology</li> <li>Source of recurring revenues and a foundational source of R&amp;D working capital</li> </ul>	94.9%	30%



## Investment Summary: Leading the future of sustainable battery recycling



#### **Compelling Market Opportunity**

- \$22.3 billion lead battery recycling market by 2030<sup>1</sup>
- \$36.5 billion lithium battery recycling market by 2040<sup>2</sup>
- Regulatory tailwinds driving adoption



#### **Validated Green Technology Platform**

- Zero Scope 1 carbon emissions, environmentally superior process
- Commercial operations proven across multiple facilities
- Substantially lower CapEx enables rapid market capture
- Protected by comprehensive IP portfolio (109+ patent filings)



#### **Near-Term Value Catalysts**

- Texas facility launch in H1 2026 (lead) and H2 2026 (lithium)
- First GREENLEAD® and LFP recycling facility in the U.S.
- Glencore 15-year offtake agreement
- Anticipated path to profitability by 2026



#### **Key Investment Highlights**

- \$24.1 million current revenue
- Multiple revenue streams: operations, licensing, supply chain
- Capital-efficient expansion model
- Experienced management team with proven execution



## Appendix







## Anticipated timeline of Texas facility

H1 2025	H2 2025	H1 2026	H2 2026	H1 2027	H2 2027
<ul> <li>Secure Silsbee,         TX facility and         commence         permitting</li> </ul>	<ul> <li>Lead equipment delivery commencement</li> <li>Inspections and</li> </ul>	<ul> <li>Commercial launch of Phase 1A lead facility</li> <li>Inspections and</li> </ul>	Order Phase 1B     GREENLEAD®     recycling     equipment	<ul> <li>Commercial launch of Phase 1B lead expansion</li> </ul>	<ul> <li>Steady state production of Phase 1B achieved</li> </ul>
• Order Phase 1A GREENLEAD® recycling equipment	operational approvals for lead facility	operational approvals for lithium facility	<ul> <li>Order Phase 2         LithiumFirst ™         LFP recycling equipment     </li> <li>LFP equipment delivery</li> </ul>	LFP equipment delivery	<ul> <li>Commercial launch of Phase</li> <li>2 LFP lithium facility</li> </ul>

Specific to Phase I – Lead recycling capabilities

Specific to Phase II – Lithium recycling capabilities

## Ace Green vs. conventional lead recovery

		GREENLEAD® LAB Technology	Traditional Smelting
		ACE Green Recycling	
Energy	Energy requirement	Low	High
	Renewable power	Yes	No
ns	Operating environment	Room temperature	> 1000 °C
Operations	Modular	Yes	No
	EHS risk	Low to none	High
ntal	Scope 1 carbon emissions	Zero	0.5-1 kg/kg battery
Environmental Impact	Oxygen release	43 kg/1000 kg battery	No
	Toxic waste creation	Very low volume	5x higher volume
%	Lead metal recovery %	99+%	95%-97%

## Ace Green vs. conventional lithium recovery

		Ace Lithium Tech	Pyrometallurgy	Standard Hydro Process (Solvent Extraction)
		ACE Green Recycling		
	Minimum viable plant size	5,000 Tons PA	50,000 Tons PA+	20,000 Tons PA+
	NMC battery recycling	Yes	Yes	Yes
Operations	LFP battery recycling	Yes	No	Emerging
	Lithium recovery	75%*	None	30-75%
	Graphite recovery	Yes	None	Yes
	Output flexibility	Yes	No (metal only)	No
Environmental Impact	Scope 1 carbon emissions	None	High	High
	Solid waste generation	None	High	Medium
	Liquid effluents	None	Low	High
Planning Efficiency	Intellectual property defensibility	High	Very low	Very low
	Relative energy requirements	Low	High	Low
	Long term ease of permitting	High	Low (landfilling & emissions)	Low (liquid effluents)

# Ace is ready to scale globally with a vast network of supply chain partners, ongoing discussions or potential partners with past relationships

#### **Select Partners**































#### **Industrial Associations**











#### **Select Research Partners**









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#### **Legal Disclaimer**

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